

High-Strength Non-Cracking Machinable Electrode for Cast Iron

TRUSTEase of ApplicationMAGNAWide VersatilityOutstanding PhysicalFORProperties

- Gives perfect machinable welds on practically all types of cast iron.
- Outstanding elongation of electrode positively prevents cracking.
- Has higher tensile strength than most types of cast iron.



SPECIAL FEATURES

Magna 770 High-Strength Non-Cracking Machinable Electrode for Cast Iron is a metallurgical breakthrough!

- **Magna 770** is an ideal maintenance electrode, giving perfect, totally machinable welds on practically all types of cast iron.
- **Magna 770's** excellent elongation make-up allows the weld metal to stretch to prevent cracking.

• **Magna 770** has a higher tensile strength than most types of cast iron.

OUTSTANDING PROPERTIES

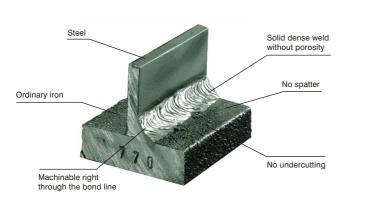
Magna 770 is the high-strength electrode for cast iron that:

- Provides totally machinable welds without hard spots.
- Requires absolutely no preheating.
- Offers extreme tensile strength.
- Provides low viscosity slag enabling you to weld passon-pass without removing slag between passes.
- Givses high-strength welds on oil-saturated and dirty cast iron to save you time and money

USE FOR

Magna 770 (for AC & DC) is the ideal maintenance electrode for use with:

- Malleable iron
 Grey Iron
- Meehanite
 Steel to Cast Iron
- Ductile Iron





ITW PPFK reserves the right to modify or change this product for purposes of improving its performance characteristics. © 2016 ITW PP & F Korea Limited

The Magna Trade Mark is the property of ITW Inc., and is used under licence by ITW PP & F Korea Limited.



The information contained in this publication is to the best of our knowledge and accurate at the time of issue in October, 2016



